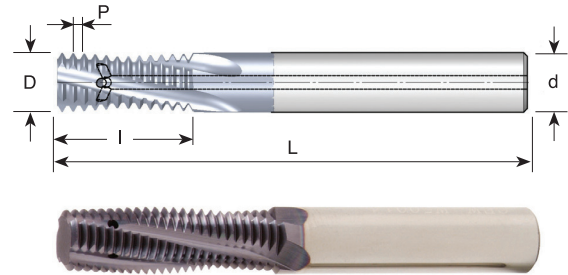
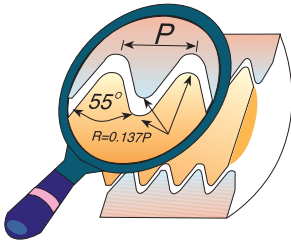


G (55°) BSF, BSP With internal coolant through the flutes

Same Tool for Internal and External Thread



| Grade | P | M | K | N | S | H |
|-------|---|---|---|---|---|---------|
| MT7 | ● | ● | ● | ○ | ● | ≤47 HRc |

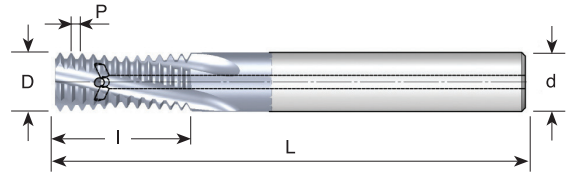
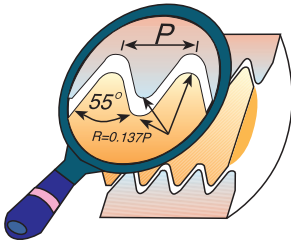
| Pitch TPI | Standard | Ordering Code | d | D | No. of Flutes | I | L |
|-----------|----------|---------------------------|----|------|---------------|------|-----|
| 28 | G1/8 | MTZ 08078 C14 28 W | 8 | 7.8 | 3 | 14.1 | 64 |
| 19 | G1/4-3/8 | MTZ 1010 D16 19 W | 10 | 10.0 | 4 | 16.7 | 73 |
| 14 | G1/2-7/8 | MTZ 1616 E26 14 W | 16 | 16.0 | 5 | 26.3 | 101 |
| 11 | G≥1 | MTZ 1616 D38 11 W | 16 | 16.0 | 4 | 38.1 | 101 |

Order example: MTZ 08078 C14 28 W MT7



Whitworth With internal coolant through the flutes

Same Tool for Internal and External Thread



| Grade | P | M | K | N | S | H |
|-------|---|---|---|---|---|---------|
| MT7 | ● | ● | ● | ○ | ● | ≤47 HRc |

| Pitch TPI | BSW | BSF | Ordering Code | d | D | No. of Flutes | I | L |
|-----------|------|-----------|-----------------------------|----|------|---------------|------|----|
| 20 | 1/4 | 3/8 | * MTZ 06046 C12 20 W | 6 | 4.6 | 3 | 12.1 | 58 |
| 18 | 5/16 | 7/16 | MTZ 06053 C14 18 W | 6 | 5.3 | 3 | 14.8 | 58 |
| 16 | 3/8 | | MTZ 08068 C16 16 W | 8 | 6.8 | 3 | 16.7 | 64 |
| 16 | | 1/2-9/16 | MTZ 10092 D24 16 W | 10 | 9.2 | 4 | 24.6 | 73 |
| 14 | 7/16 | 5/8-11/16 | MTZ 08078 D20 14 W | 8 | 7.8 | 4 | 20.9 | 64 |
| 12 | 1/2 | 3/4-13/16 | MTZ 10086 D24 12 W | 10 | 8.6 | 4 | 24.4 | 73 |
| 11 | 5/8 | 7/8 | MTZ 12109 D28 11 W | 12 | 10.9 | 4 | 28.9 | 84 |

Order example: MTZ 08068 C16 16 W MT7

* Cutter without coolant

