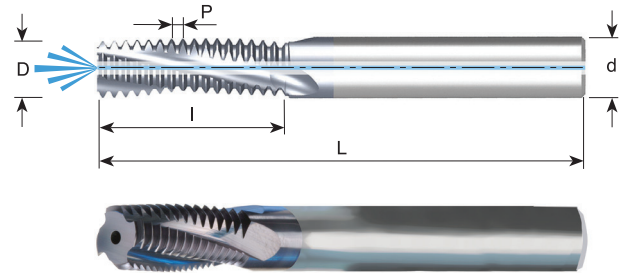
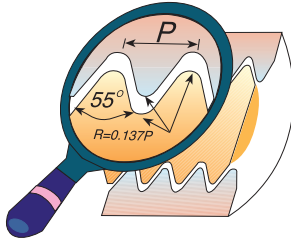


G (55°) BSF, BSP With internal coolant bore

Same Tool for Internal and External Thread



Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤47 HRc

Pitch TPI	Standard	Ordering Code	d	D	No. of Flutes	I	L
28	G1/8	MTB 08078 C14 28 W	8	7.8	3	14.1	64
28	G1/8	MTB 0808 C20 28 W	8	8.0	3	20.4	64
19	G1/4	MTB 1010 D16 19 W	10	10.0	4	16.7	73
19	G1/4	MTB 1211 D27 19 W	12	11.0	4	27.4	84
19	G3/8	MTB 1414 D26 19 W	14	14.0	4	26.1	83
19	G3/8	MTB 1414 D34 19 W	14	14.0	4	34.1	83
14	G1/2-7/8	MTB 1616 E26 14 W	16	16.0	5	26.3	105
11	G≥1	MTB 1616 D38 11 W	16	16.0	4	38.1	105
11	G≥1	MTB 2020 E47 11 W	20	20.0	5	47.3	105

Order example: MTB 1010 D16 19 W MT7

P

For small thread mills see pages B09-7, B09-14 and B11-5

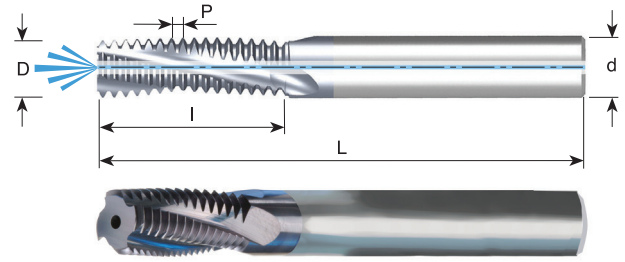
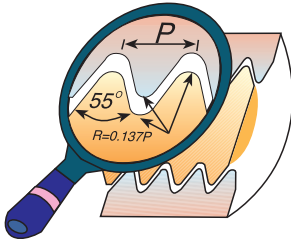


● First choice

○ Alternative

Whitworth with internal coolant bore

Same Tool for Internal and External Thread



Grade	P	M	K	N	S	H
MT7	●	●	●	○	●	≤47 HRc

Pitch TPI	BSW	BSF	Ordering Code	d	D	No. of Flutes	I	L
20	1/4		MTB 06046 C13 20 W	6	4.6	3	13.3	58
20		3/8	MTB 08076 D19 20 W	8	7.6	4	19.7	64
18	5/16		MTB 06056 C16 18 W	6	5.6	3	16.2	58
18		7/16	MTB 10088 D23 18 W	10	8.8	4	23.3	73
16	3/8		MTB 0807 D19 16 W	8	7.0	4	19.8	64
16		1/2-9/16	MTB 1010 E26 16 W	10	10.0	5	26.1	73
14	7/16		MTB 0808 D22 14 W	8	8.0	4	22.7	64
14		5/8-11/16	MTB 14128 E31 14 W	14	12.8	5	31.8	83
12	1/2-9/16	3/4-13/16	MTB 1009 D26 12 W	10	9.0	4	26.5	73
11	5/8	7/8	MTB 12118 E33 11 W	12	11.8	5	33.5	84
10	3/4	1	MTB 1414 E39 10 W	14	14.0	5	39.4	105
9	7/8	1 1/8	MTB 1616 E43 9 W	16	16.0	5	43.7	105

Order example: MTB 06046 C13 20 W MT7

