

CHAMF - INTEG

Chamfering Endmill



CHAMF-INTEG

NEW



SINCE 1916

CHAMF-INTEG = Chamfering Endmill

NEW

HCHGS Chamfering endmill



⁽¹⁾ Order code		⁽²⁾ Grade code	Z9	Dimensions Dimensões Dimensiones (mm)				
HA (Cylindrical)	HB (Weldon)	Reference Referência Referencia		PHU920	ØDc	Ød (h6)	a	L
1180366	-	HCHGS 4 030 02 90	4		3	3	90	38
1180367	-	HCHGS 4 040 02 90	4		4	4	90	50
1180368	1180496	HCHGS 4 060 03 90	4		6	6	90	57
1180369	1180497	HCHGS 4 080 04 90	4		8	8	90	63
1180370	1180498	HCHGS 4 100 05 90	4		10	10	90	72
1180371	1180499	HCHGS 4 120 06 90	4		12	12	90	83
1180372	1180500	HCHGS 4 160 08 90	4		16	16	90	92
1180373	1180553	HCHGS 4 200 10 90	4		20	20	90	104

Stock item | Produto de stock | Itens de stock Available under request | Disponível sobre consulta | Disponible bajo consulta

Endmill order code = (1) Geometry Code + (2) Grade Code

Note: For HB (weldon) endmills, the reference ends with "-W"

CUTTING PARAMETERS || Parâmetros de corte | Parámetros de corte

ISO	Material	Chamfering	
		fz (mm/t)	Vc (m/min)
P	Unalloyed Steel	0,008 x ØDc	180
	Low-Alloyed Steel	0,007 x ØDc	160
	High-Alloyed Steel	0,006 x ØDc	140
M	Stainless Steel (Ferritic / Martensitic)	0,007 x ØDc	150
	Stainless Steel (Austenitic)	0,006 x ØDc	130
	Stainless Steel (Austenitic/Ferritic/Duplex)	0,004 x ØDc	110
K	Malleable Cast Iron	0,008 x ØDc	210
	Grey Cast Iron	0,008 x ØDc	210
	Nodular Cast Iron	0,008 x ØDc	190

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